

# Progress Towards Low-Cost Compact Metric Adaptive Optics Systems

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Wiesner, Robert Praus, and Steve Coy

*Active Optical Systems, LLC*

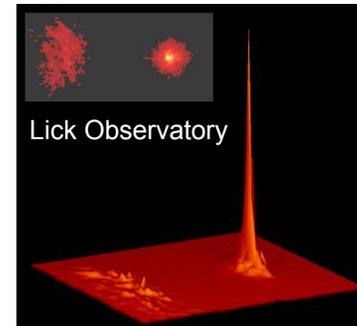
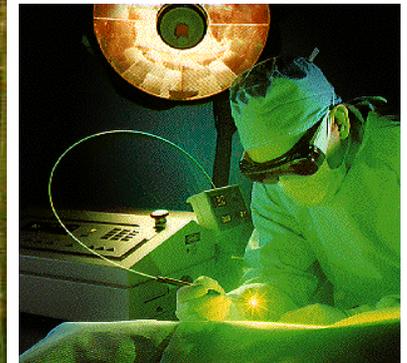
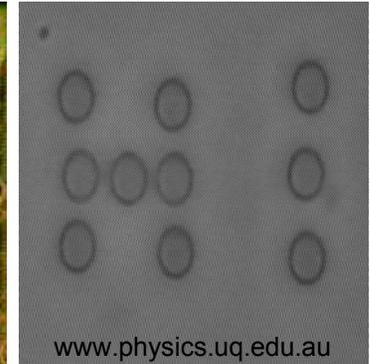
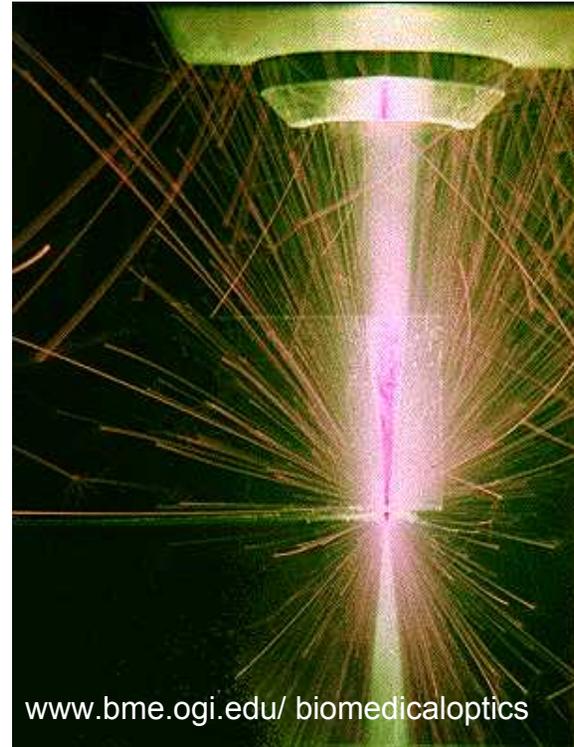
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# Outline

- Introduction & Motivation
- Low-Cost Component Development
  - DMs, Drive Electronics, & AO Controllers
- Optical Setup
- System Demonstrations
  - PC-interfaced System
  - Microcontroller System
- Evaluation of the Microcontroller SPGD
- Conclusions & Future Work

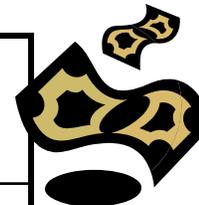
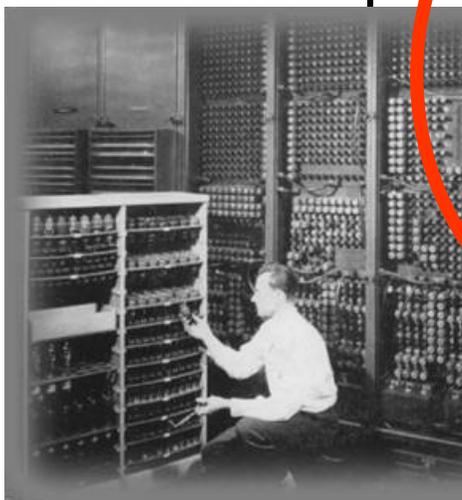
# Applications of Adaptive Optics

- Laser Wavefront Control
  - Intensity Profile Shaping
    - Laser Machining
    - Optical Tweezers
  - Atmospheric Aberration Compensation
- Imaging
  - Astronomy
  - Target Inspection
  - Ophthalmology



# Barriers to Mass Usage

Barrier	Solution
Cost	Implementation via our unique compact low-cost hardware
Complexity	Construction of complete active optical systems
Inertia	AO systems can often relax requirements and increase system functionality



# What is Low Cost?

- Patterson published results of a \$25k system in 2000.
  - \$30k in today's dollars
- Other vendors are selling:
  - Low Actuator Count DMs for ~\$2k
  - Drive Electronics for ~\$5k
  - Systems for ~\$25k+
- We present here a low-cost metric AO system that is commercially available for \$7,500

## A low cost adaptive optics system using a membrane mirror

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**Abstract:** A low cost adaptive optics system constructed almost entirely of commercially available components is presented. The system uses a 37 actuator membrane mirror and operates at frame rates up to 800Hz using a single processor. Numerical modelling of the membrane mirror is used to optimize parameters of the system. The dynamic performance of the system is investigated in detail using a diffractive wavefront generator based on a ferroelectric spatial light modulator. This is used to produce wavefronts with time-varying aberrations. The ability of the system to correct for Kolmogorov turbulence with different strengths and effective wind speeds is measured experimentally using the wavefront generator.

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OCIS codes: (010.1080) Adaptive optics; (010.1330) Atmospheric turbulence

### References and links

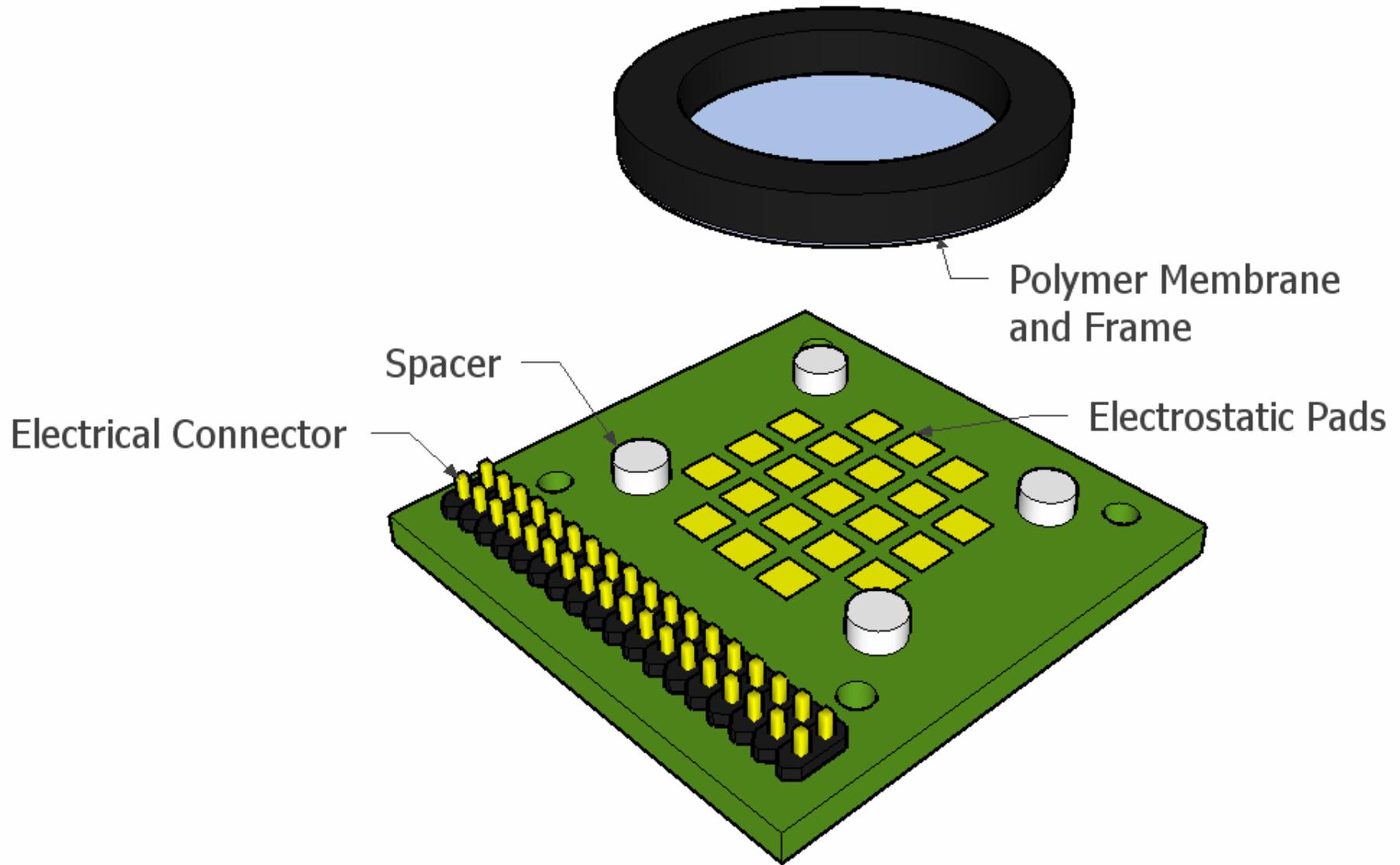
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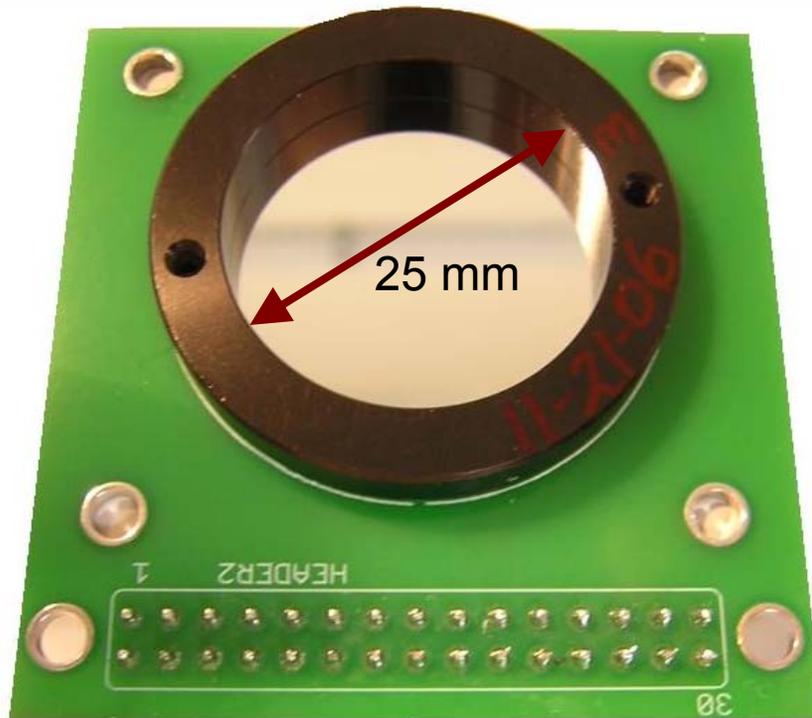
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# Low-Cost Polymer Deformable Mirrors



# Polymer Deformable Mirror



DM Prior to Packaging

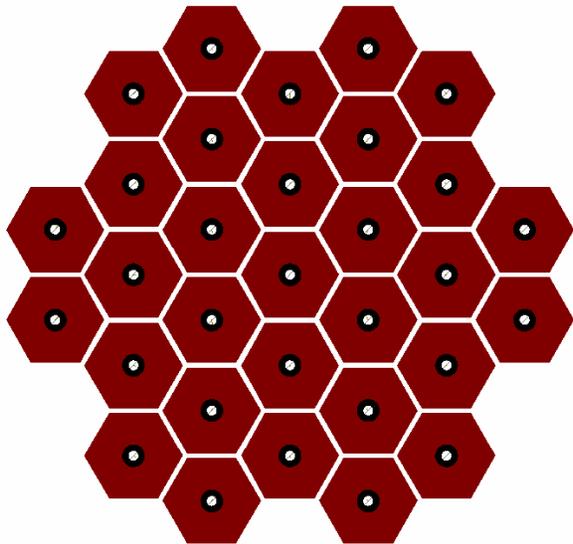
37-pin D-sub  
Connector



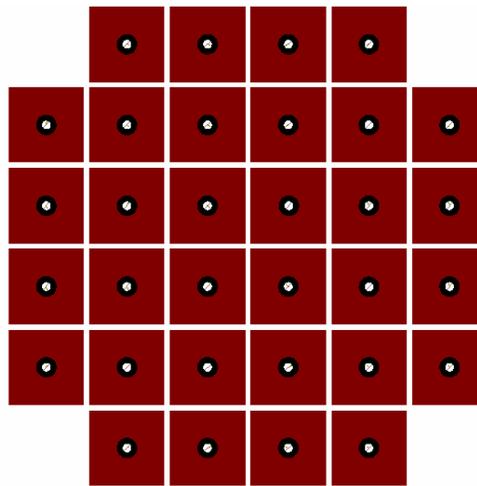
Packaged DM

# Actuator Patterns

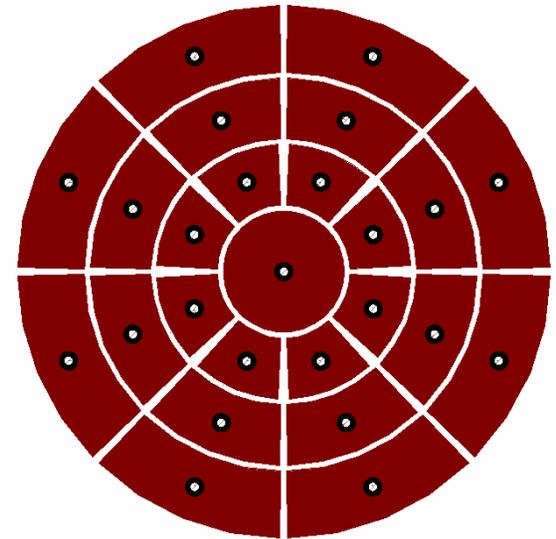
Hexagonal



Square

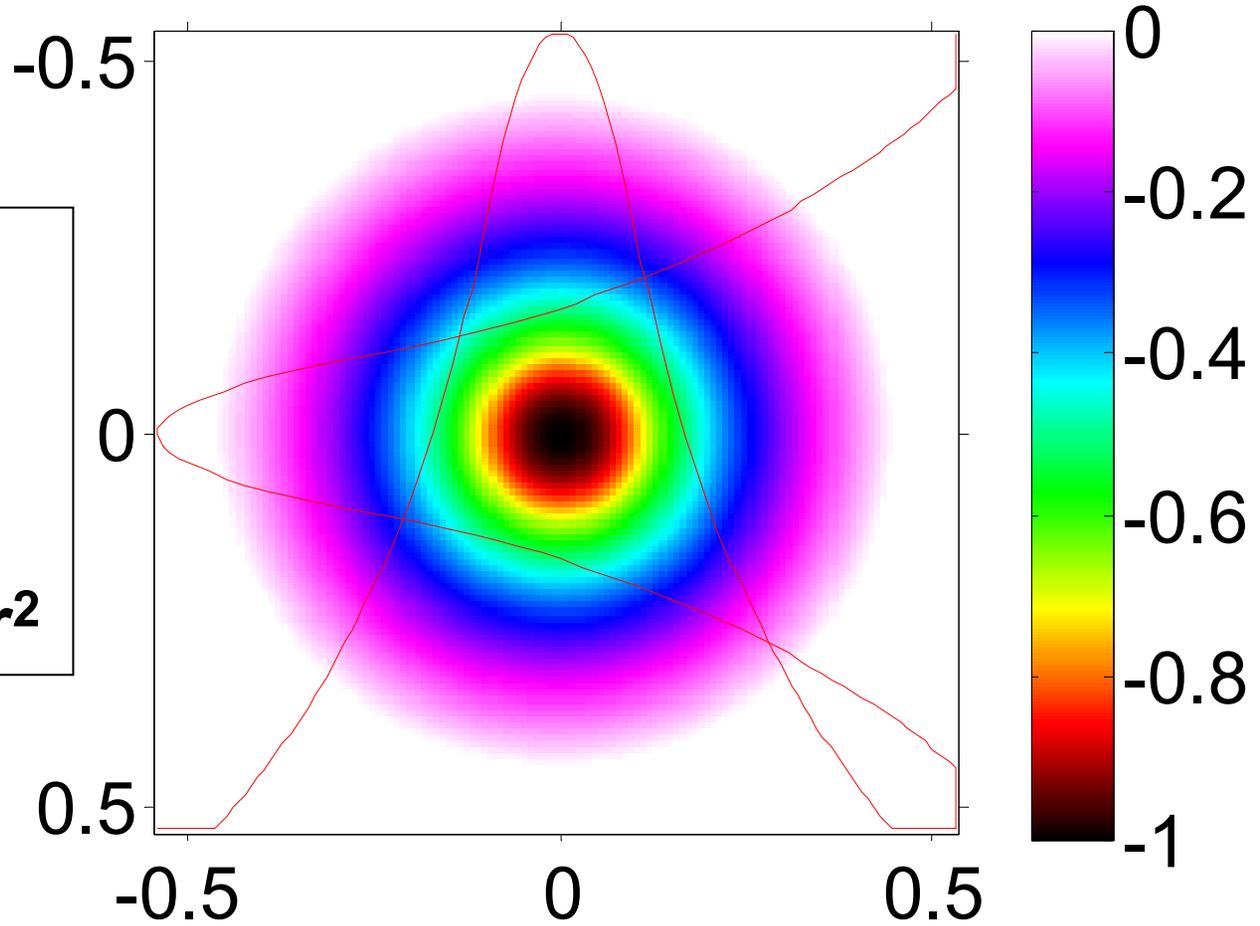


Segmented  
Annular

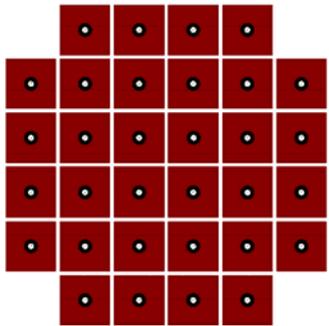
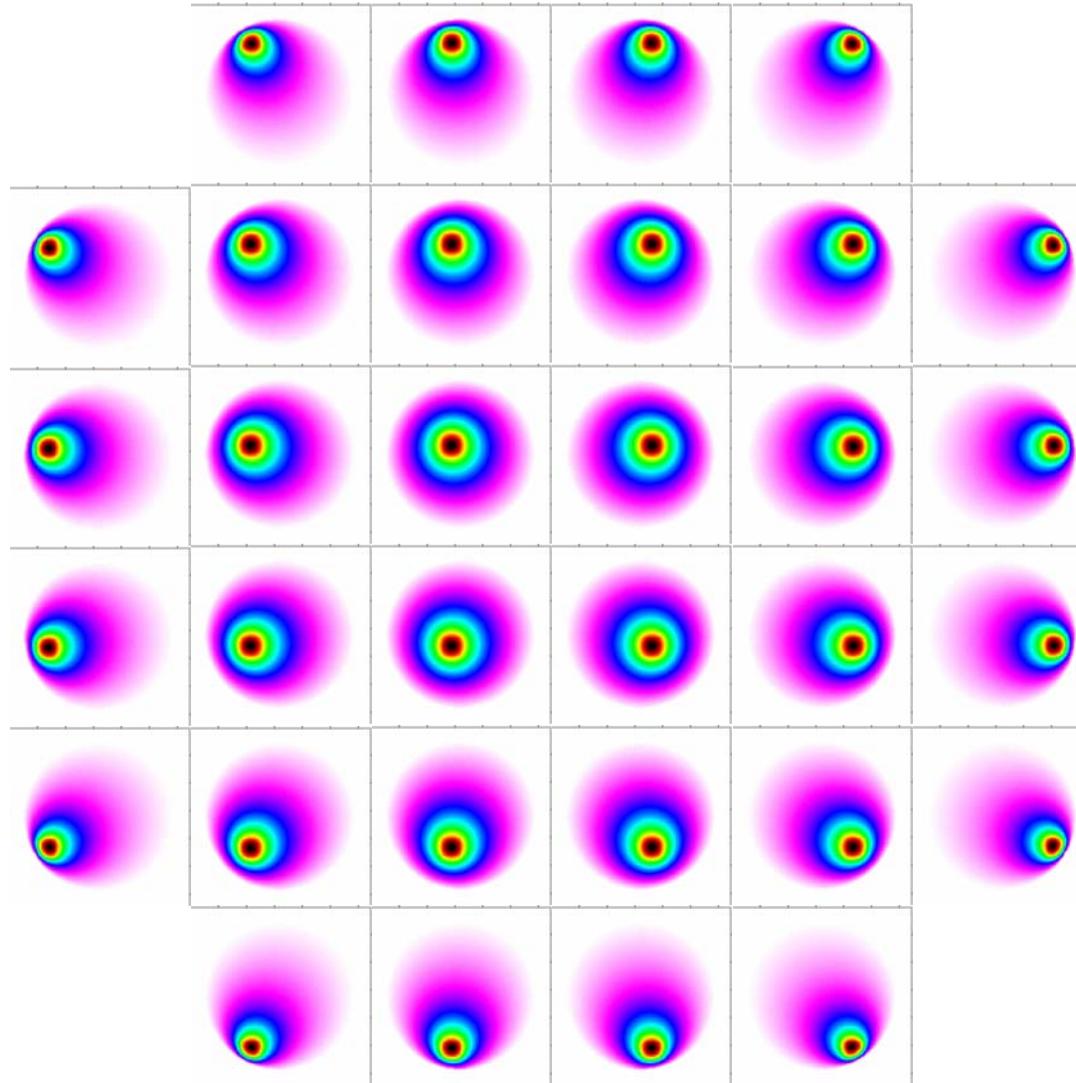


# Membrane Influence Functions (IFs)

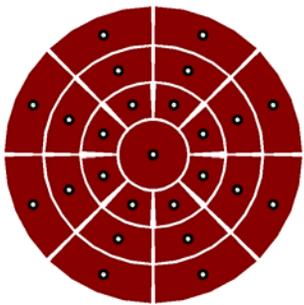
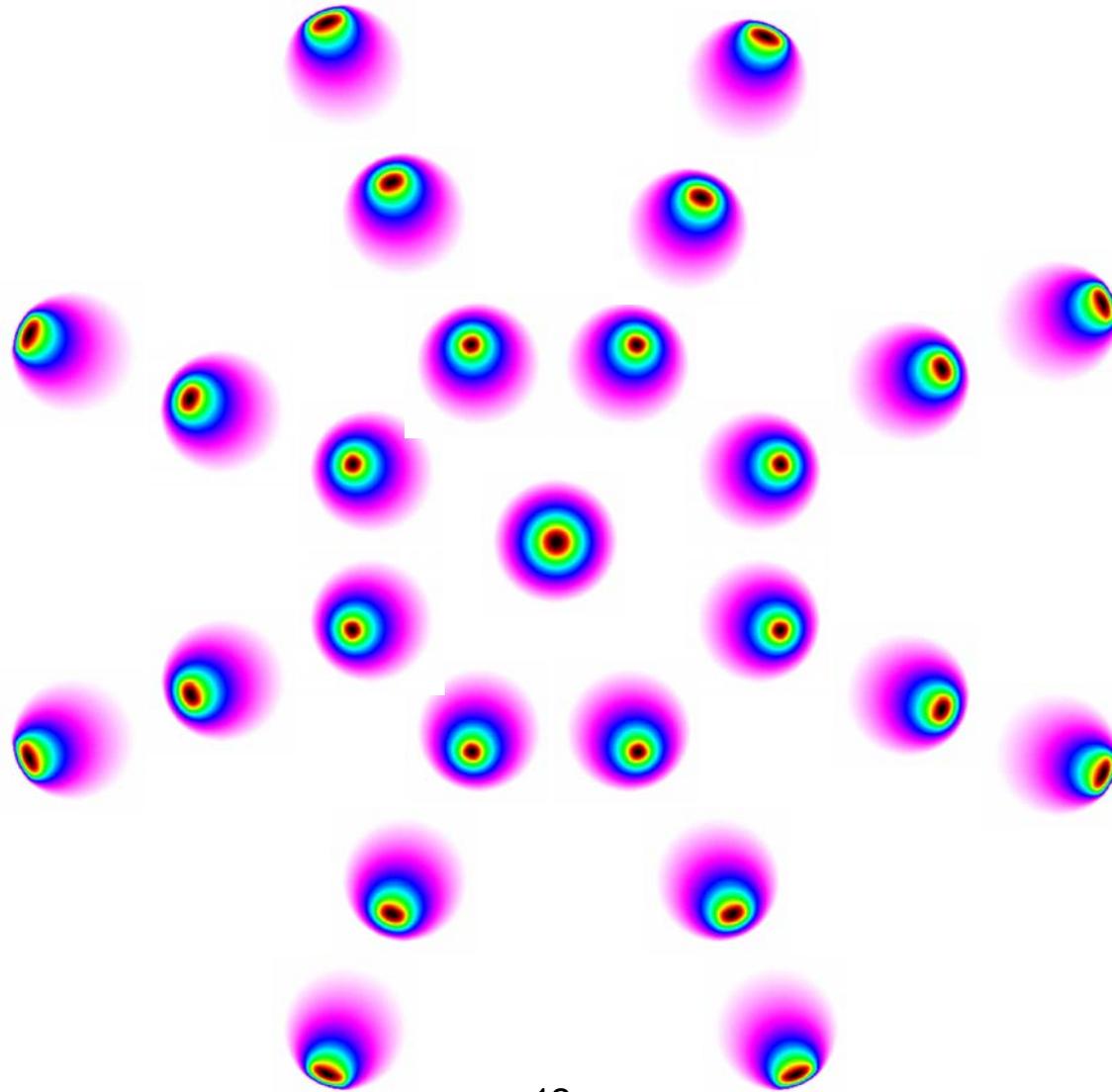
**Ability to achieve high spatial frequencies falls off as  $\sim 1/r^2$**



# Square Grid Influence Functions

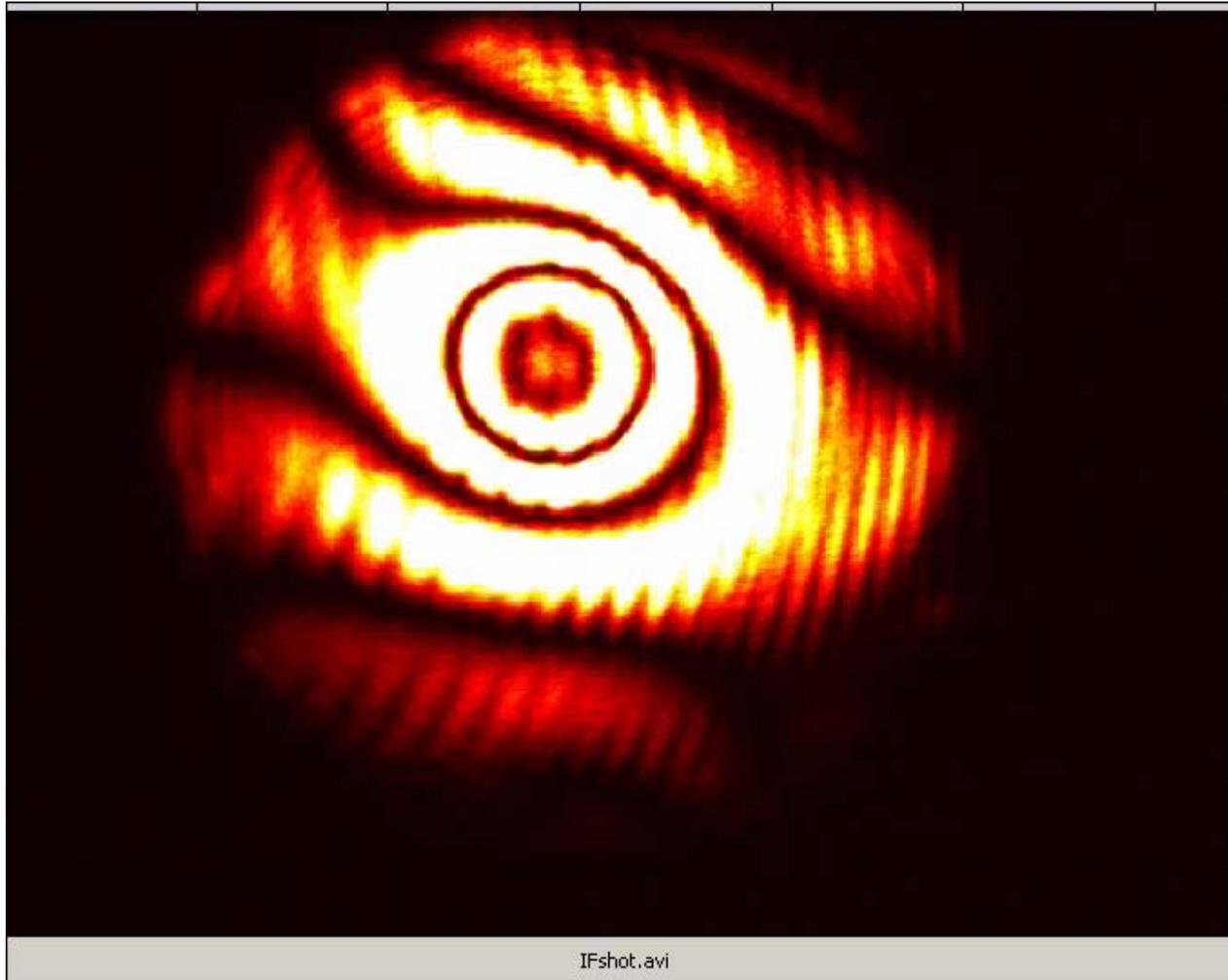


# Annular Influence Functions



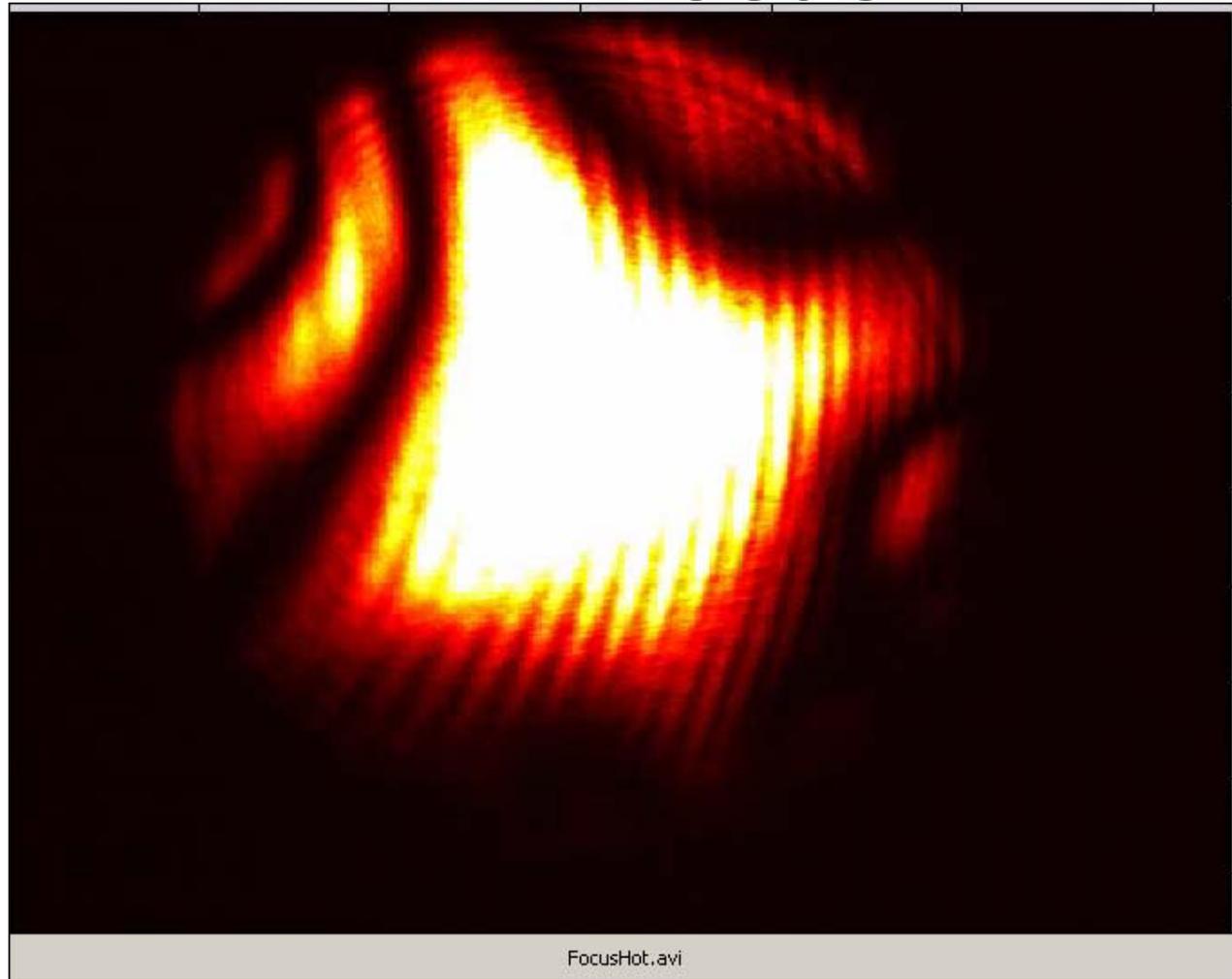
[jmansell@aos-llc.com](mailto:jmansell@aos-llc.com)

# Measured Influence Functions



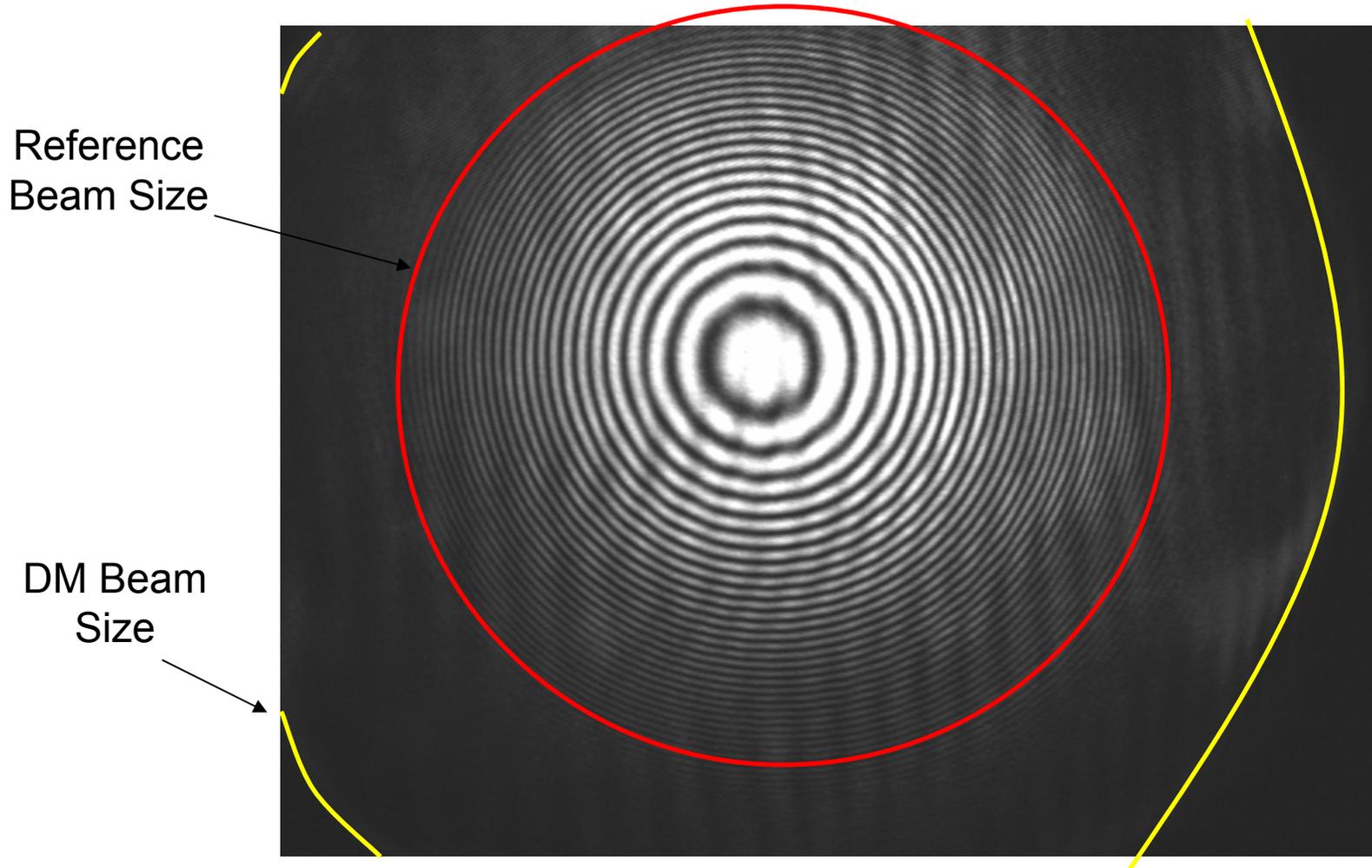
**Each Actuator at ~300V Produces ~1 wave at 633nm**

# DM in Focus



***NOTE: Imager is not exactly in the image plane.***

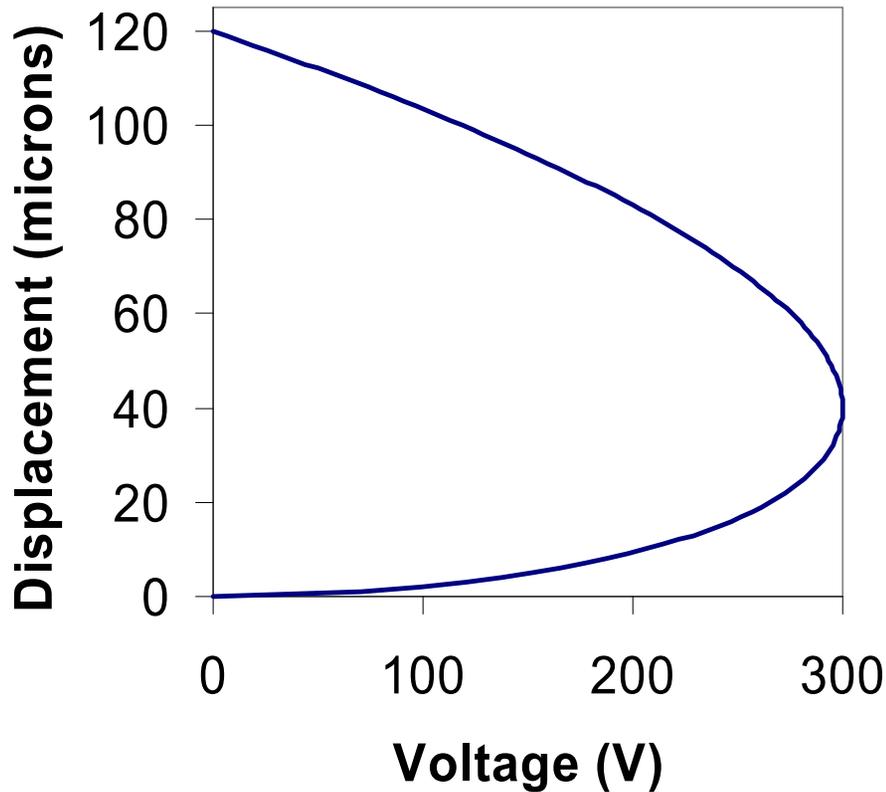
# DM Max Focus



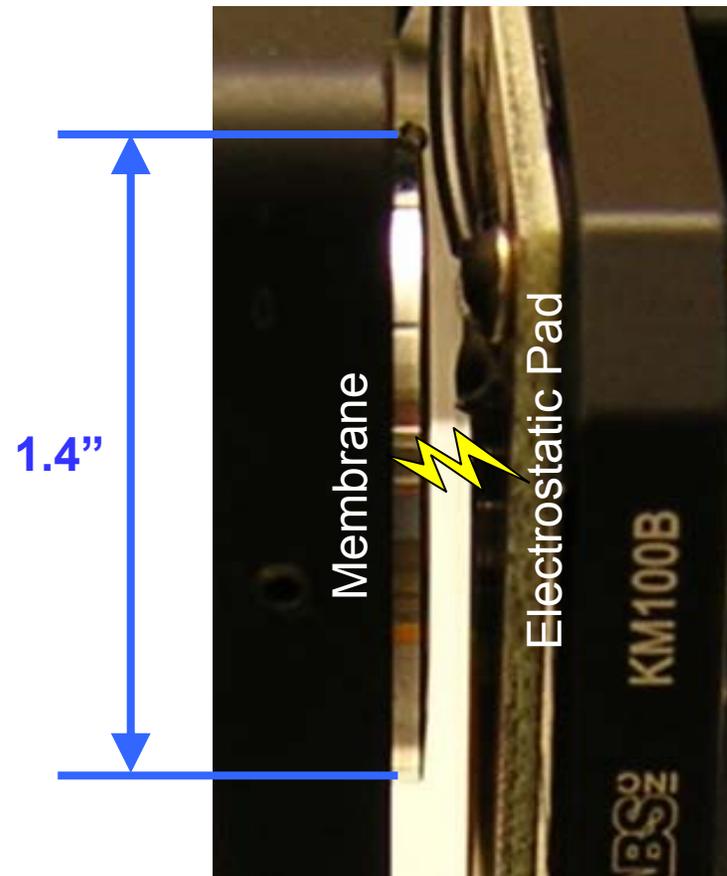
***Estimated >20  $\mu\text{m}$  of throw***

# Electrostatic Snap-Down

Parallel Plate Snap-Down

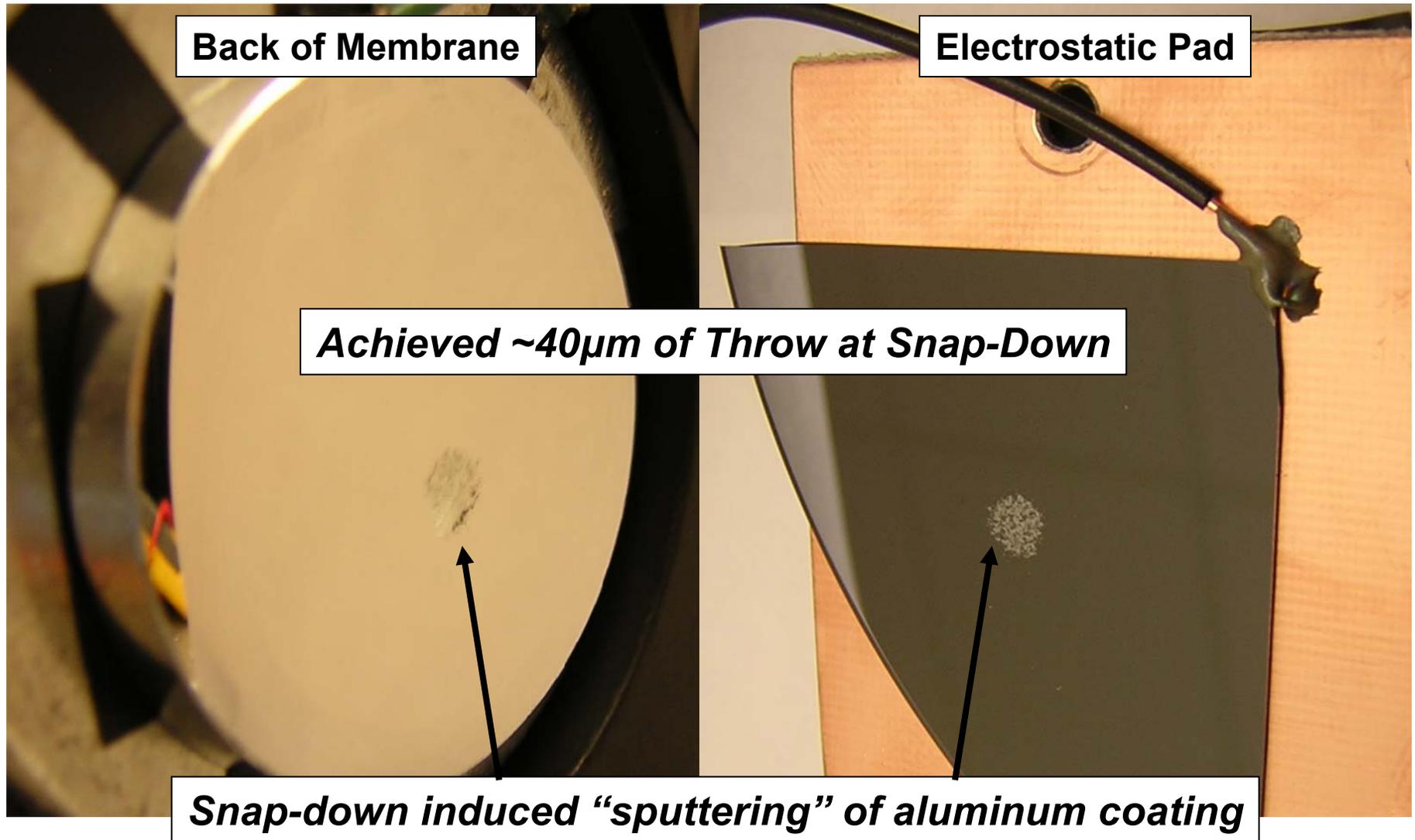


Experiment

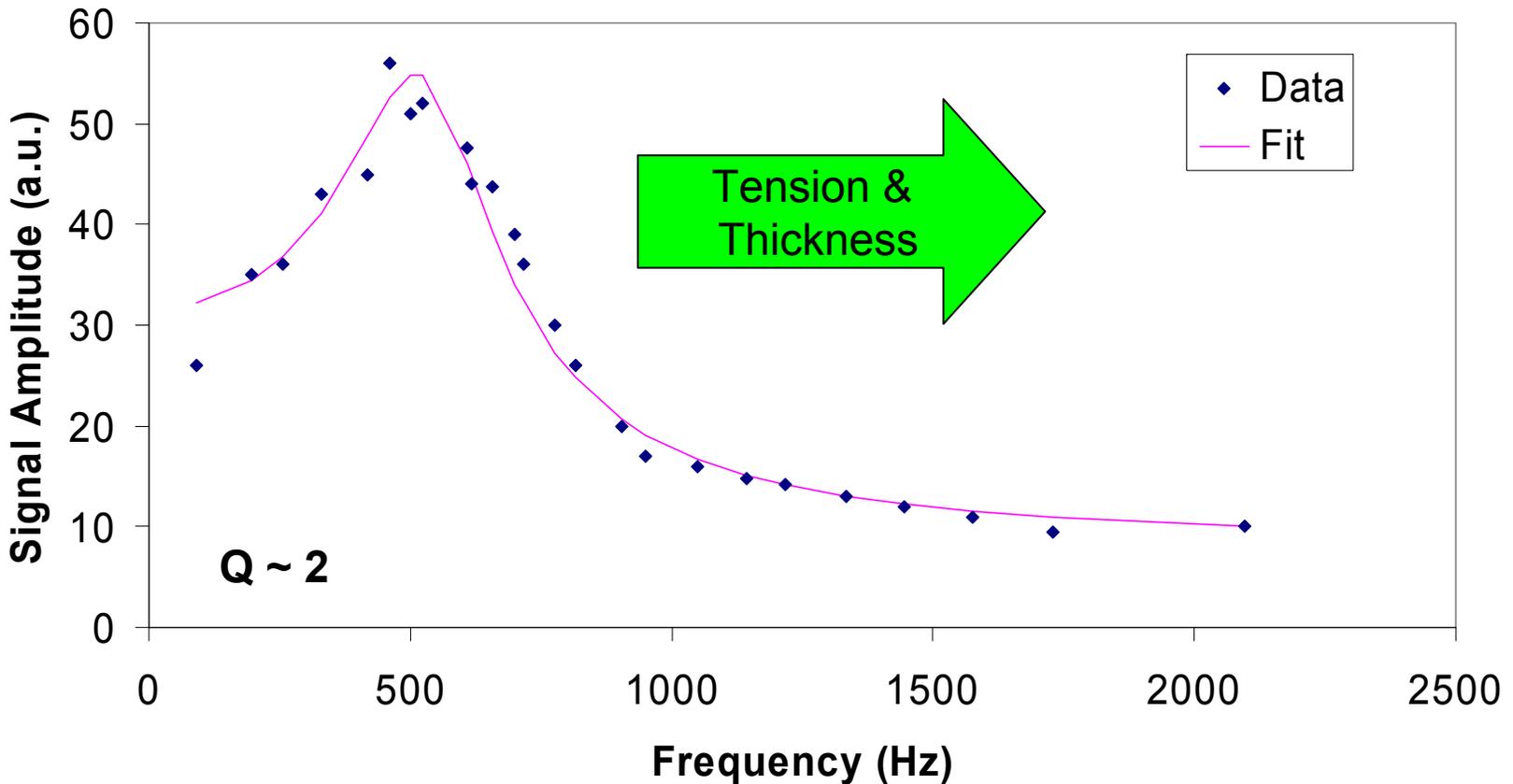


Translated under Bias

# Snap-Down Results



# Resonance Frequency

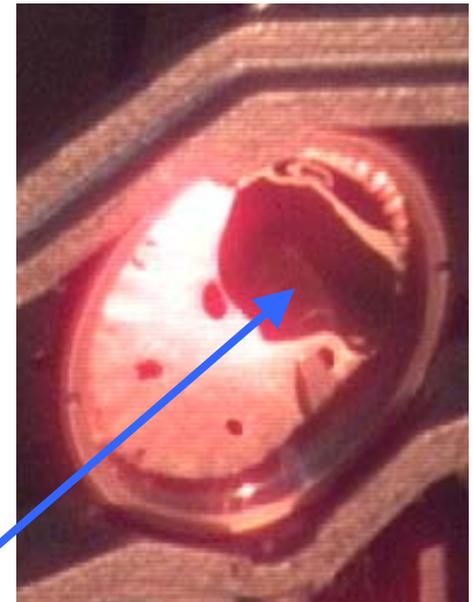


*Because the polymer membranes are currently hand assembled, the resonance frequency changes from device to device.*

# Pellicle Characteristics

- Wavefront Quality :  $\lambda/2$  per inch
  - mostly in an astigmatic term
- Demonstrated high reflectivity coatings
  - Q-Switched damage at  $3.3 \text{ J/cm}^2$  ( $235 \text{ MW/cm}^2$ )
  - HR coated membrane demonstrated survivability under 12 kW CW 1064nm
- Available COTS up to 6" in Diameter

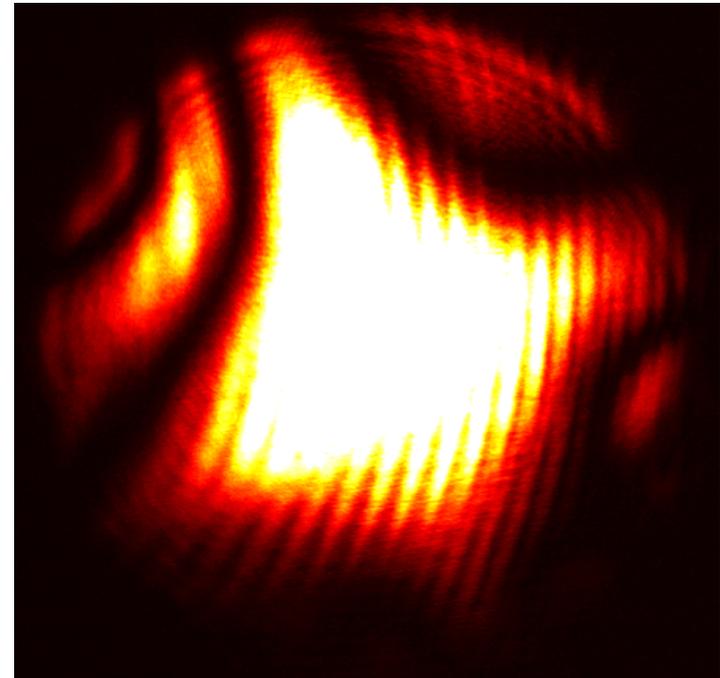
**Polymer  
Membrane  
Under 12 kW  
CW 1- $\mu\text{m}$  Light**



Thermally Induced  
Distortion at 1s

# Static Aberrations

- Mounting the pellicle to the substrate can be tricky.
  - See Dave Dayton's results from yesterday
- We have developed a new mounting process at AOS that has dramatically reduced the aberration amplitude created by this process.

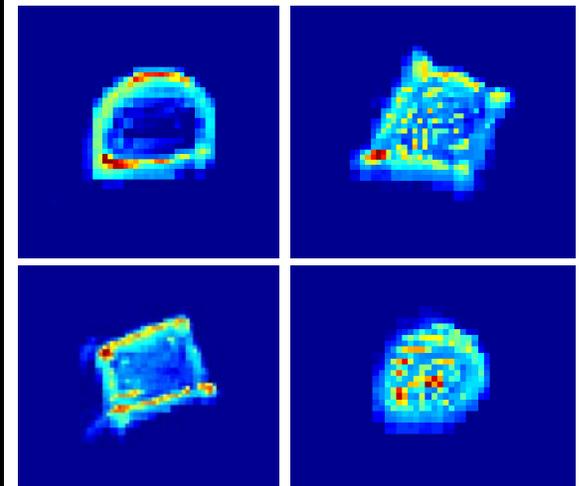
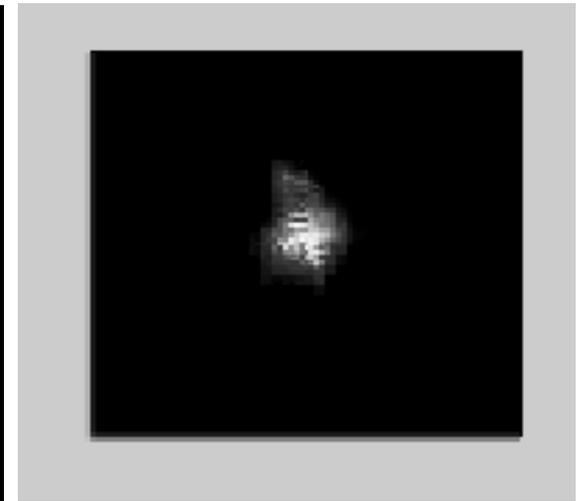


# Summary of Polymer Membrane DMs

Characteristic	Value
Resonance	~500 Hz
Throw	~40 $\mu\text{m}$ (330VDC at Snap-Down)
Size	6" COTS Parts
Coatings	Metal & Dielectric Stacks (12kW cw 1064nm survived, 3.3 J/cm <sup>2</sup> Damage Threshold for Q-Switched)

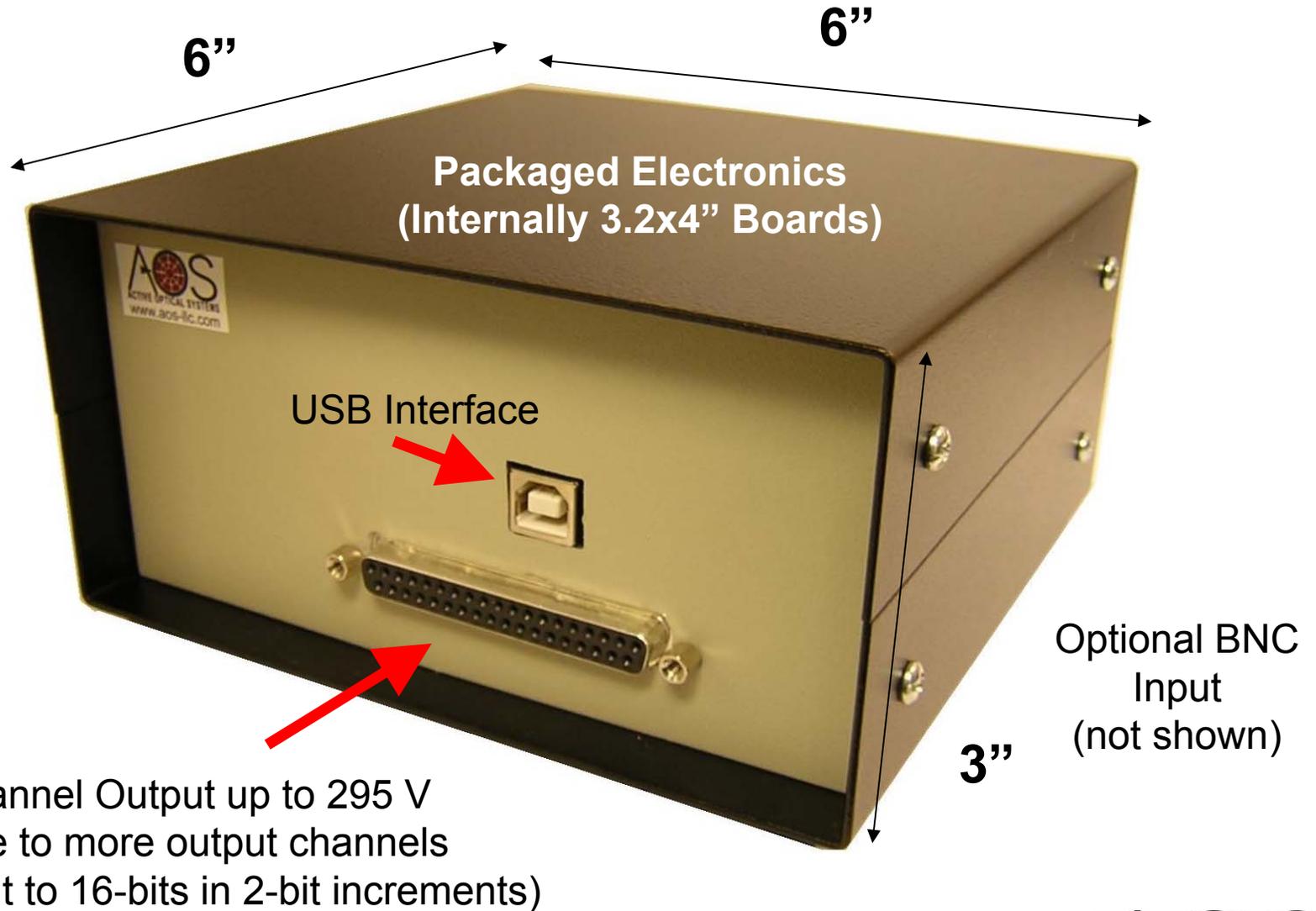
# Potential Applications for Polymer Membrane DMs

- **Good for:**
  - Low-Order Quasi-Static Imaging and Laser Aberration Compensation
    - Telescopes, Microscopes, Laser Machining, etc.
  - Basic Laser Beam Shaping
- **Maybe good for:**
  - Vertical Path Atmospheric (Astronomy)
- **Probably not good for:**
  - Large Telescopes
  - Megawatt Class Lasers
  - Long Path Free-Space Optical Comm.



# Drive Electronics

# Drive Electronics



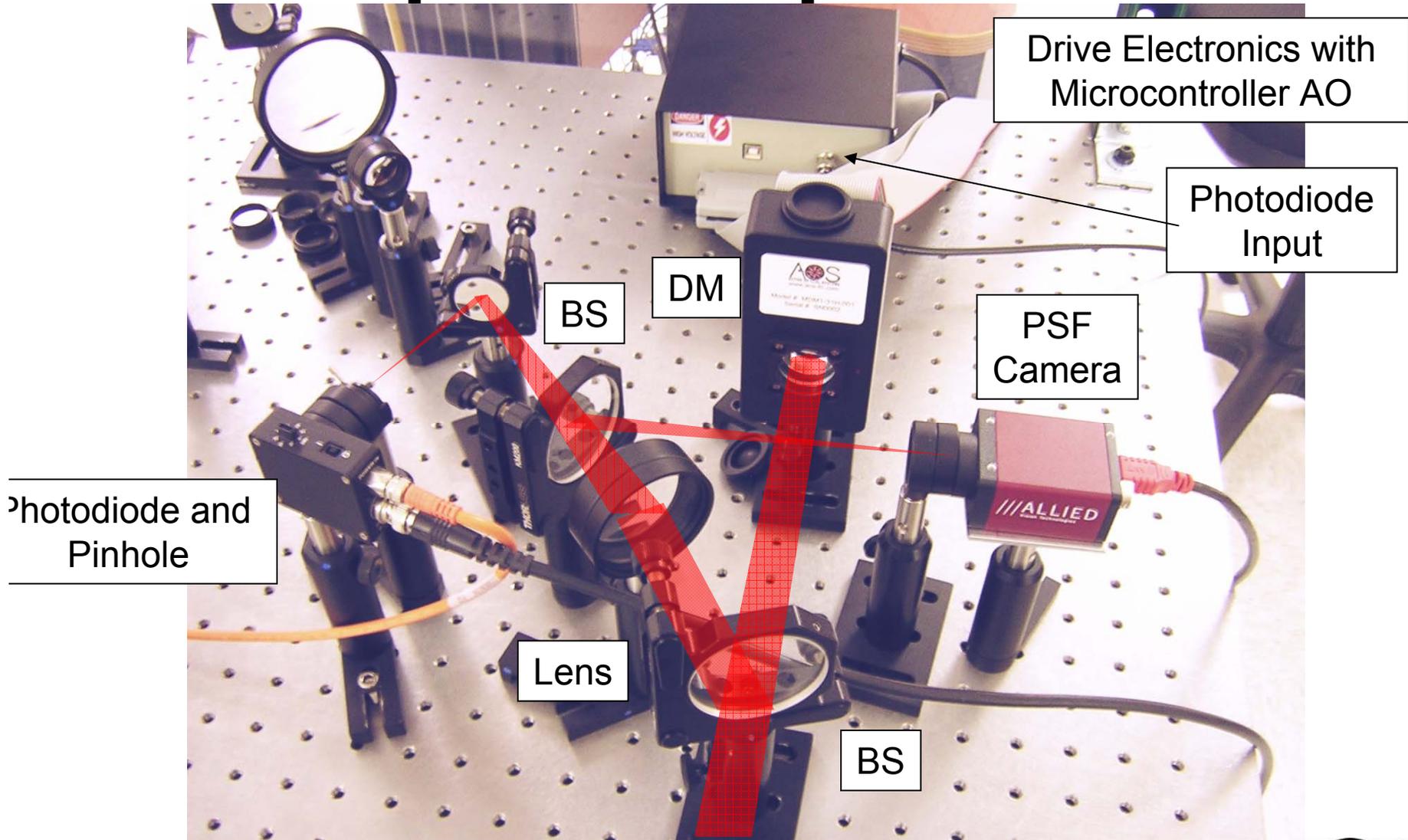
# Converting the Drive Electronics into an AO Controller

- The USB interface chip we chose to use was an inexpensive (~\$10) microcontroller that was designed for low-cost applications like toys.
- During the development, we discovered that it had integrated ADCs and sufficient computational capability to do metric adaptive optics.

# Outline

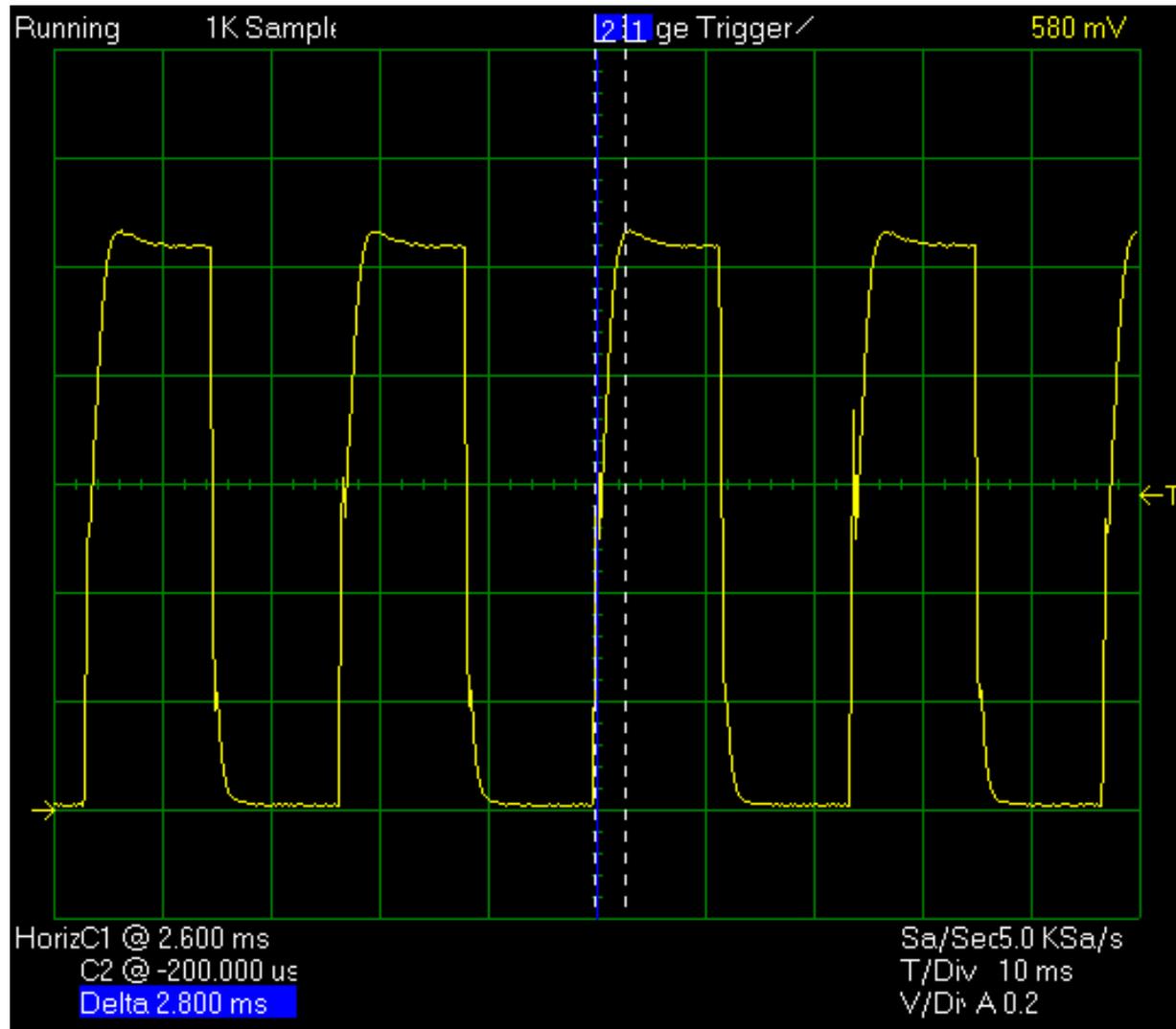
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# Optical Setup Picture

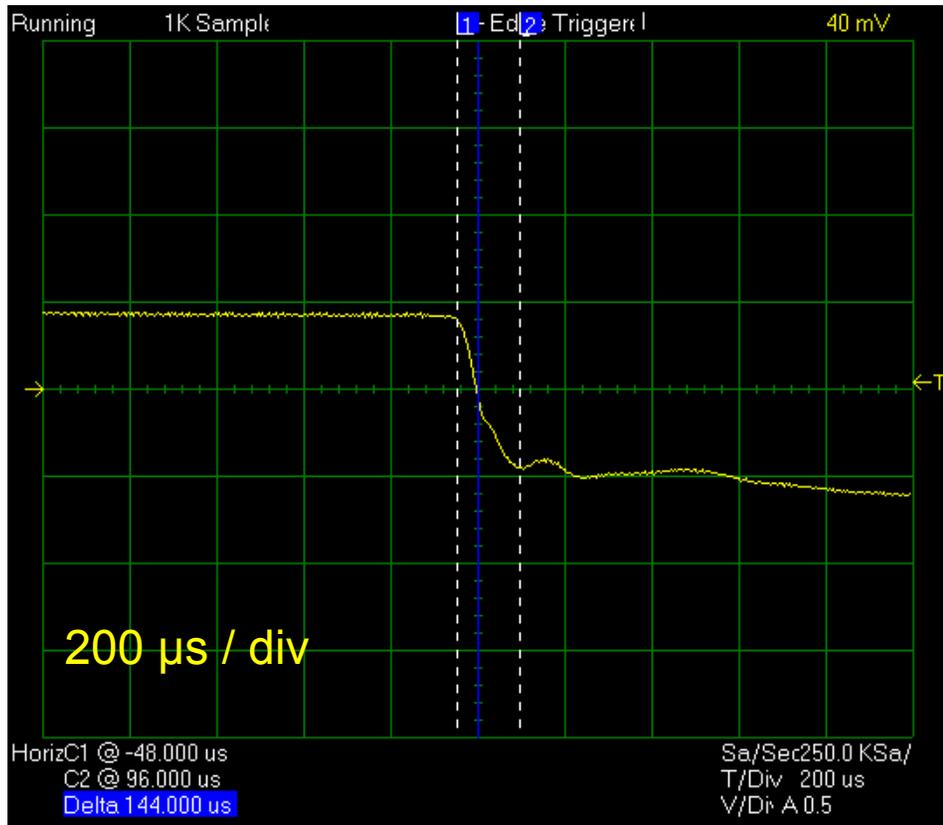


# DM Rise and Fall Time

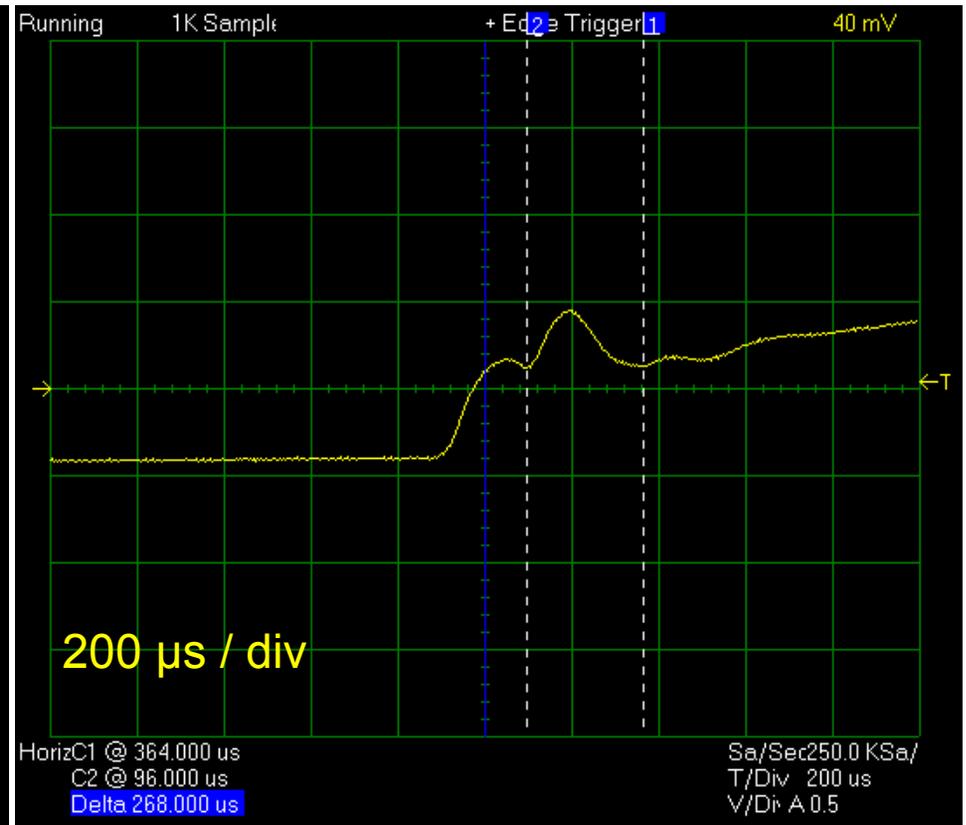
~2.8 ms  
Rise Time



# Rise Time



~10% to 90% Fall Time  
= 144  $\mu$ s



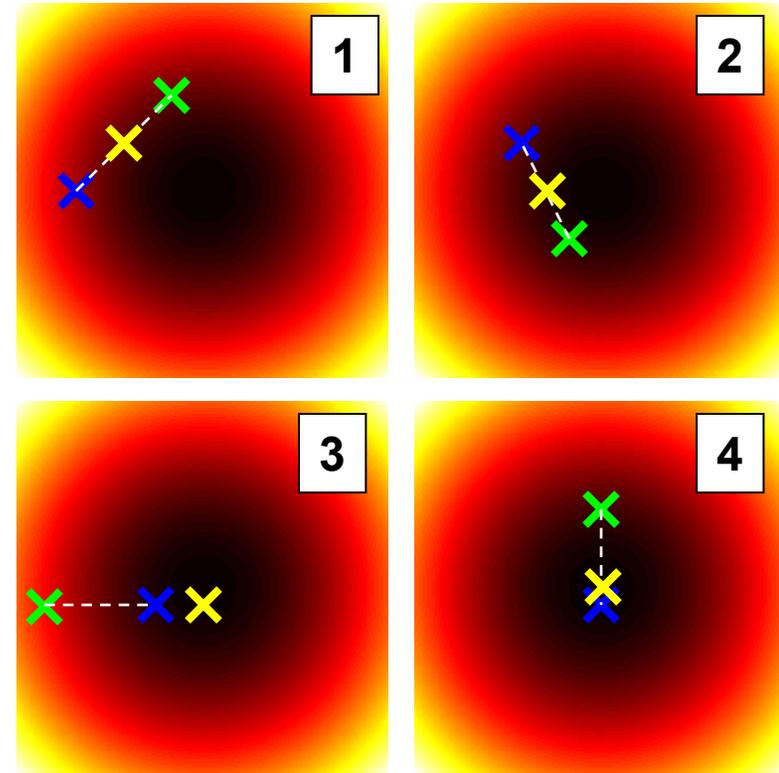
Rise Time Oscillation  
~3.7 kHz

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# Stochastic Parallel Gradient Descent (SPGD) Algorithm

1. Start with a **point** in the error space.
2. Take a **step** in a random direction to another point.
3. Find the “**optimum**” position based on the gradient.
4. Repeat to 2



Starting Point  
Trial Step ( $V'$ )  
Final Position ( $V''$ )

# SPGD Algorithm Math

Take a Random Trial Step

$$V' = V + dV \quad \text{Step Size}$$

where  $dV = \Delta \bullet \text{rand}(N)$ ,

$\Delta$  is the maximum step size,

$\text{rand}(\dots)$  is a random number

vector from -1 to +1, and

$N$  is the number of actuators

Take a Step Based on the Trial Result

$$V'' = V + \eta (M_{\text{initial}} - M_{\text{step}}) dV$$

Gain

# Brute-Force Searching Algorithm

- Choose each actuator and scan over the entire 255 count range in 5 count intervals and set it to the best value.
- After scanning all the actuators, repeat the scan.

# PC-Based Optimization

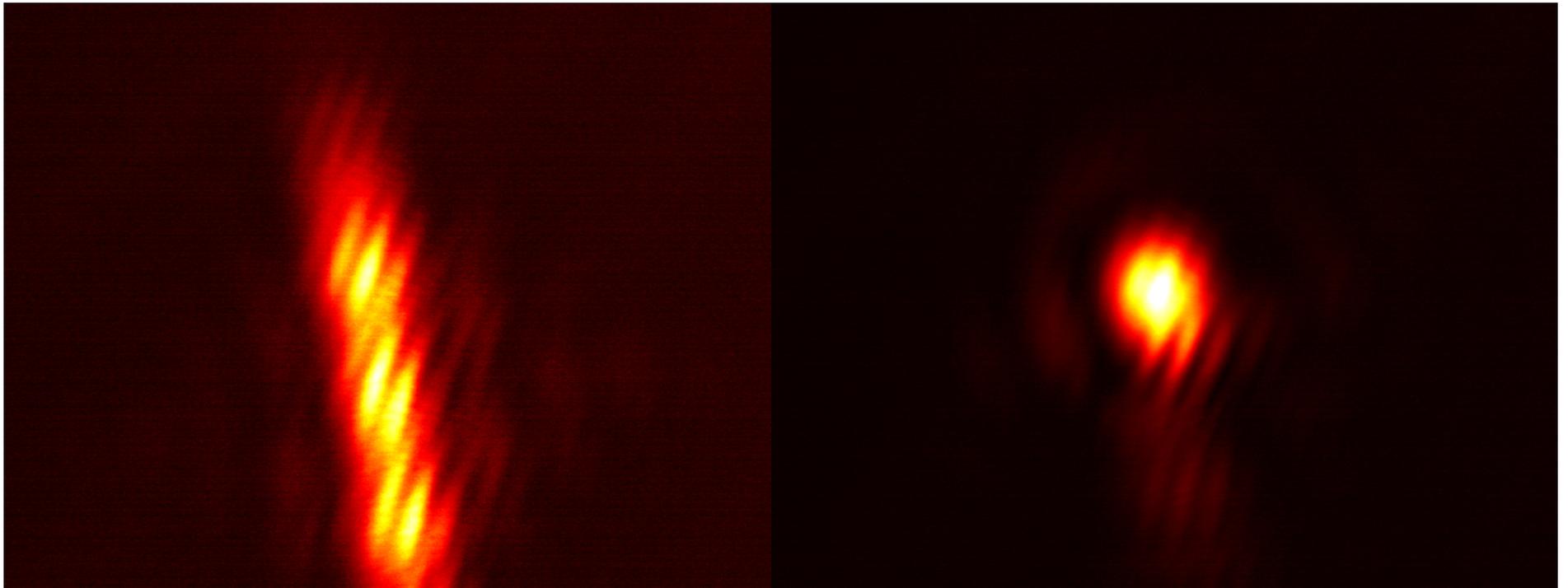
The screenshot displays the 'Drive Electronics Controller' software interface. The left sidebar contains 'Mouse Click Functionality' options: 'Increment Voltage' (selected), 'Increment All', 'Grouping', and 'Set All'. Below these are 'Increment' (set to 5) and 'Group' (set to 1) controls. The 'Optimization' section, highlighted with a red dashed box, includes a 'PD' dropdown, 'Optimize' and 'Brute' buttons, and sliders for 'eta' (0.500), 'delta' (20.00), 'iteration' (20), and 'Delay (ms)' (100). A red arrow points from a text box below to the 'Optimize' button. The main area shows a hexagonal grid of 30 actuators, each labeled with a voltage (v) and actuator ID (a) pair, such as v117 a25 and v100 a24. The bottom left corner of the window shows the URL 'www.aos-llc.com'.

Added Controls for Optimization Testing in the Existing Drive Electronics Software

# Typical Point Spread Functions

Before AO  
(Mirror Under Optimal Focal Bias)

After AO

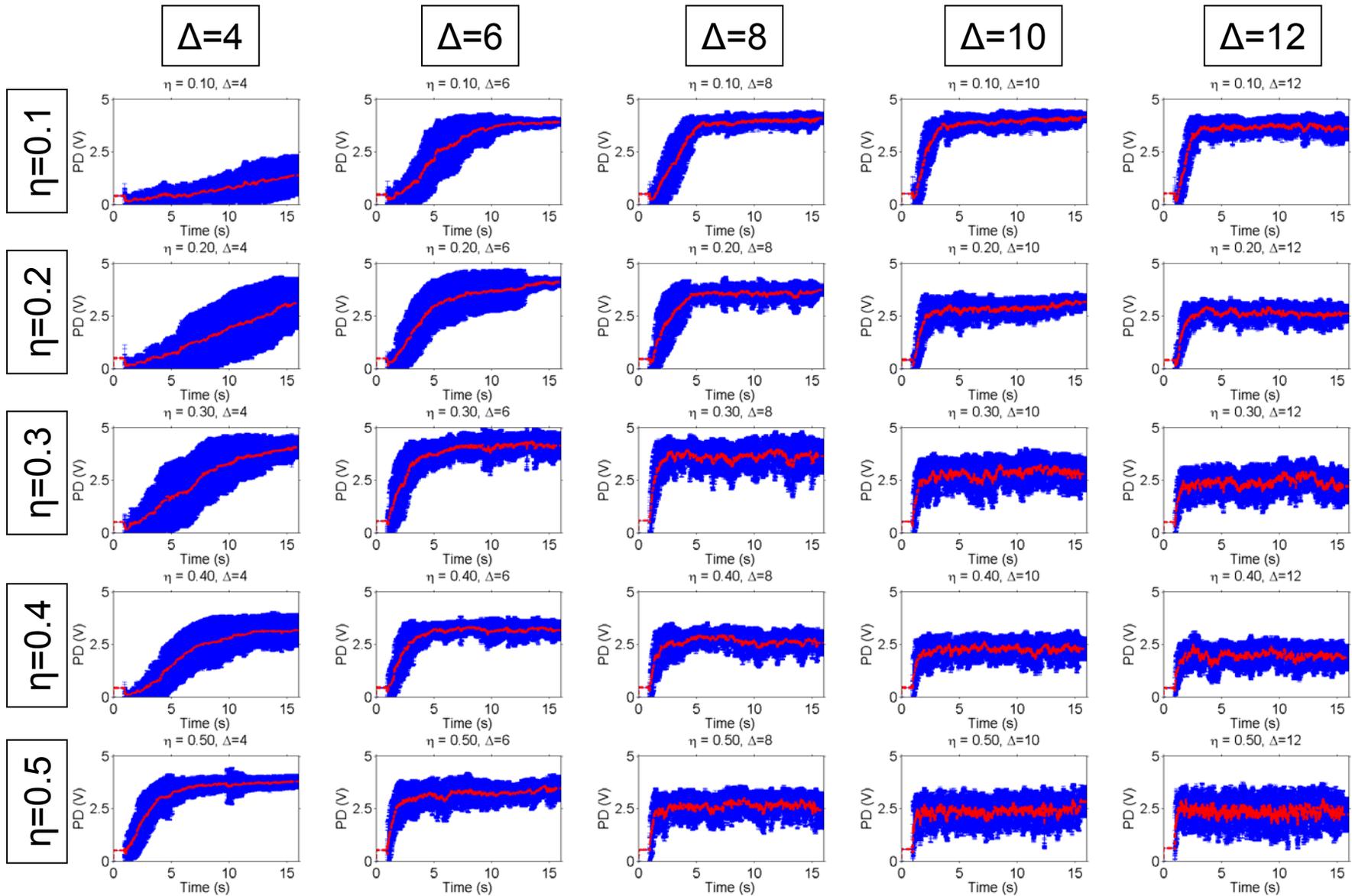


***NOTE: Fringing due to the window on the camera***

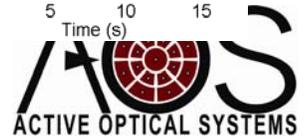
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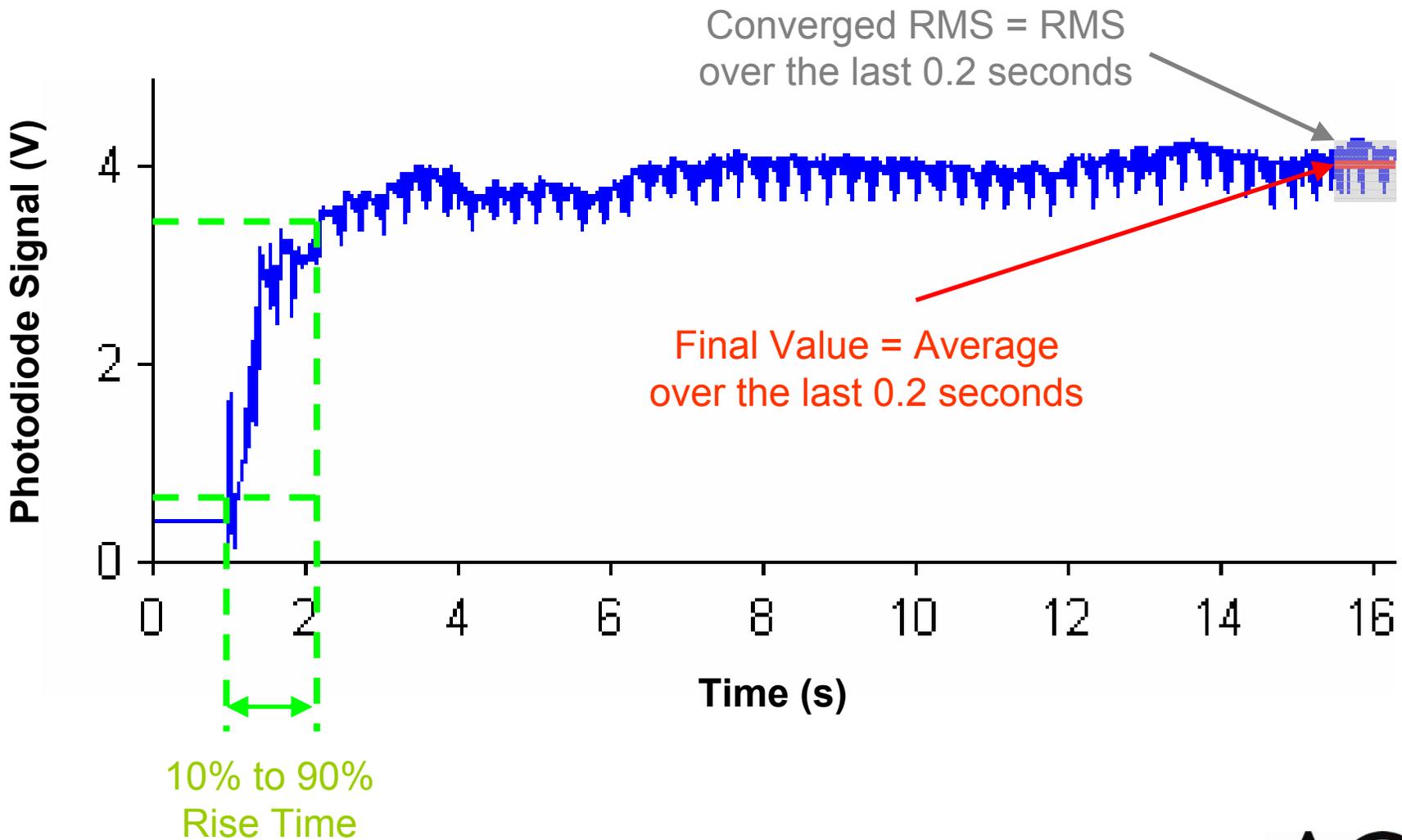
# Average Results (30 ms delay, 20 averages, 16s)



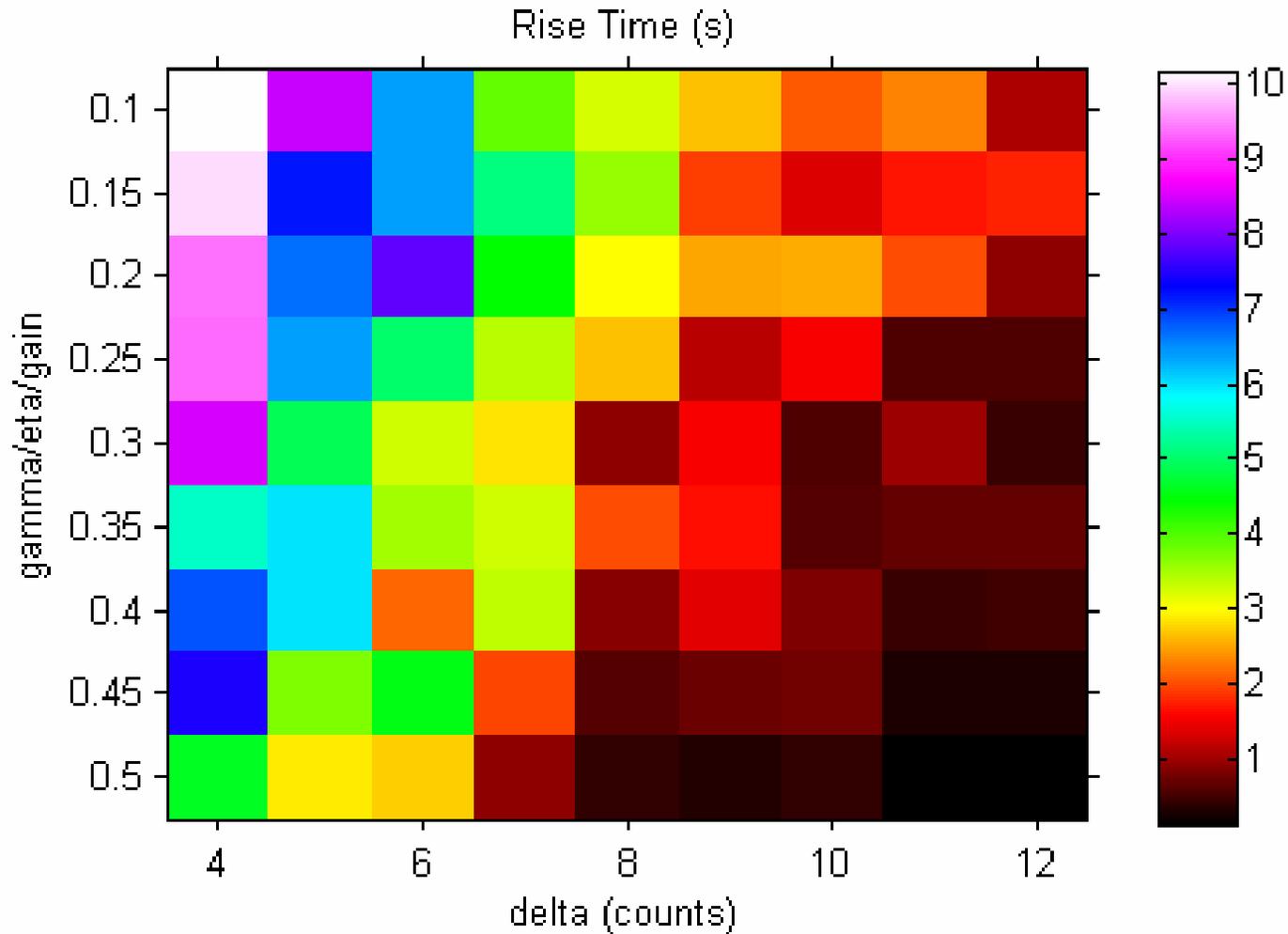
Key: Average / Std. Dev.



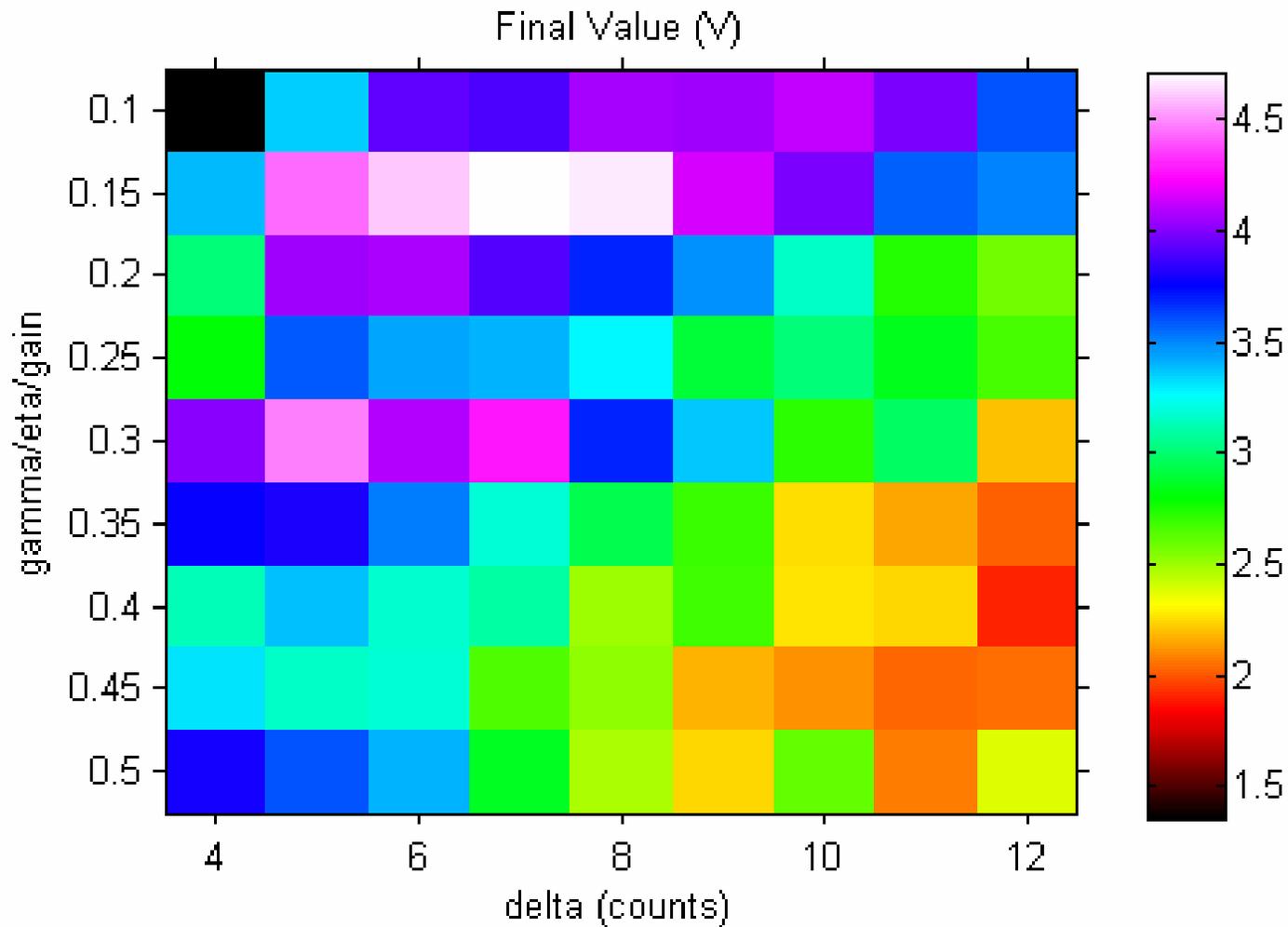
# Definition of Output Parametrization



# Rise Times (s)

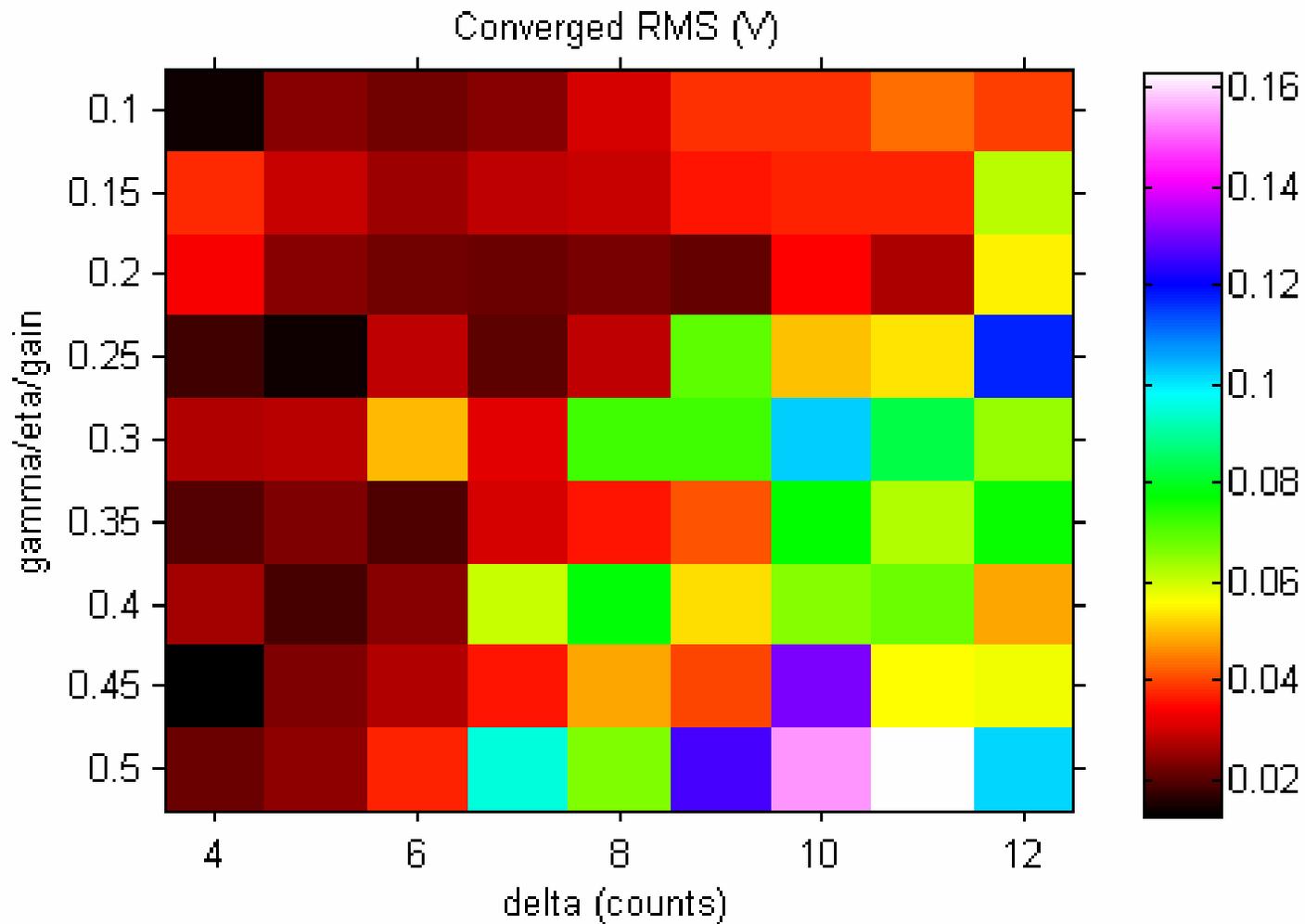


# Converged Final Values (V)



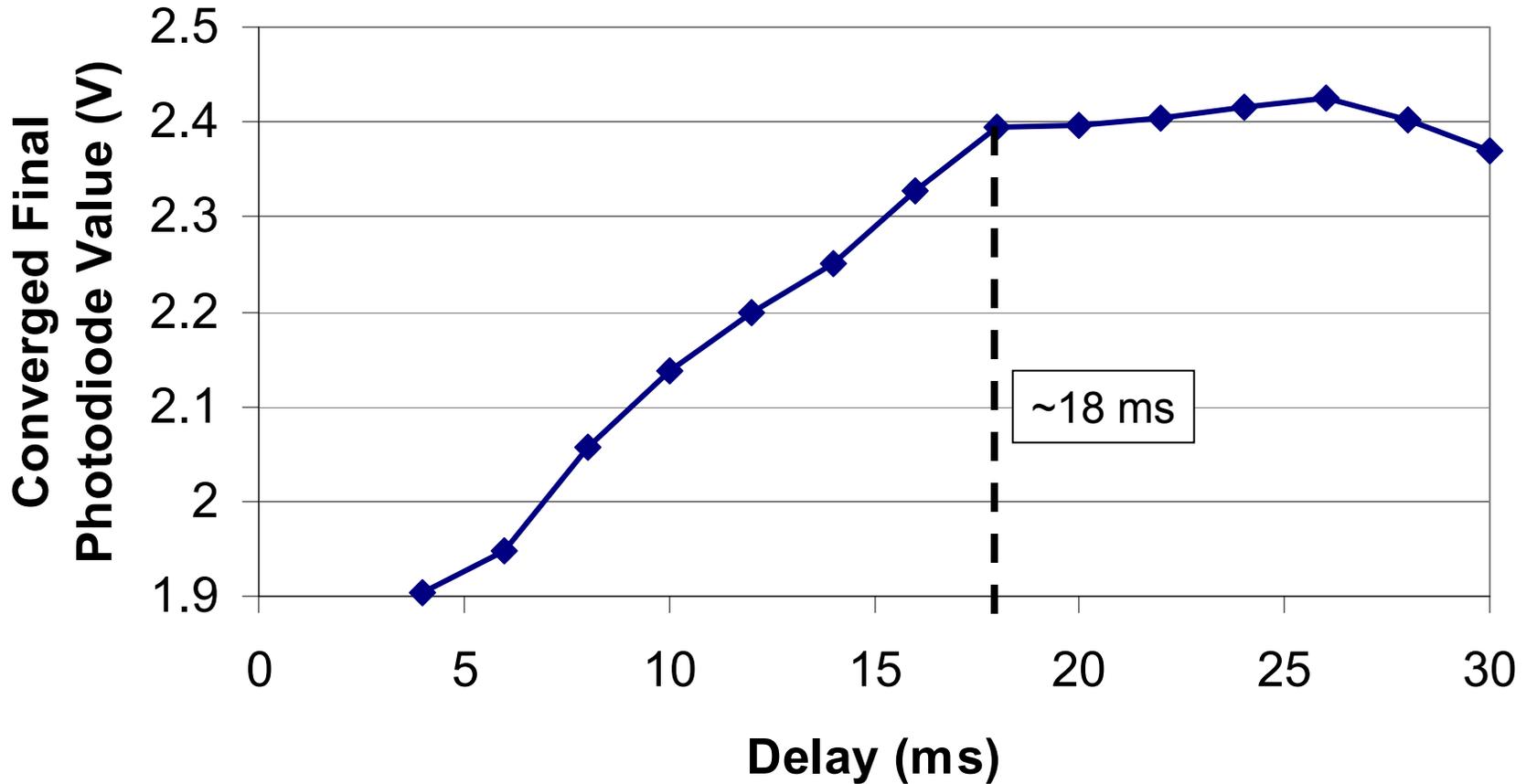
40

# RMS after Converged (V)



41

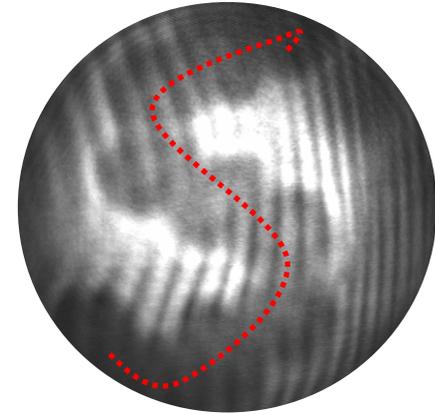
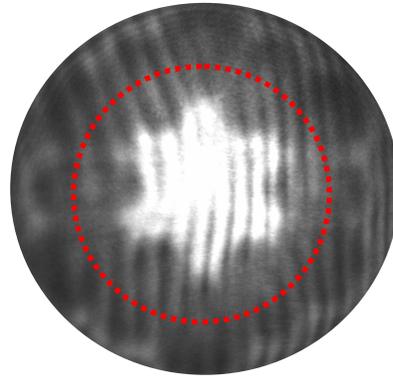
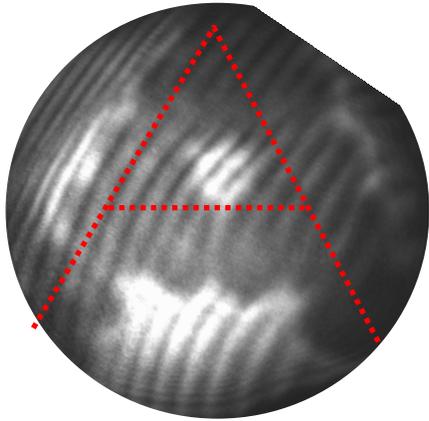
# Effect of Sample Delay on Final Value



# Conclusions

- We have developed low cost:
  - DMs (\$1,500)
  - USB Interfaced Drive Electronics (\$5,000)
  - Metric Adaptive Optics Systems (\$7,500)
- We characterized the parameters of our microcontroller SPGD metric AO system to find the effect of
  - the gain ( $\eta$ ),
  - the step size ( $\Delta$ ),
  - and the measurement delay.

## Intensity Remapping Demonstration



# Questions?

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